



modulo
ONE

Warehousing



AWS modulo ONE

FULLY-AUTOMATED WAREHOUSING SYSTEM



Fascination for Innovation

Modulo Line

SCHNEIDER had the vision to manufacture individual lenses based on freely definable mathematical descriptions.

The HSC generators and CCP polishers have become the tools used to develop the freeform idea. Individual freeform lenses are now the top product in the market, and SCHNEIDER has grown to be the premier equipment manufacturer worldwide. The innovative machines have also made their way into standard Rx production, leading to higher productivity and quality of virtually all lenses surfaced today.

The next step is a highly integrated system solution: SCHNEIDER's Modulo Line.

Following a new self-organizing philosophy, the cognitive machines manage the production flow all by themselves – fully self-sufficient. The result is an unprecedented level of equipment utilization and unmatched throughput. Designed for utmost flexibility, the unique arrangement and plug-and-play connection allows adding new modules in any order, with minimal disruption.

The Modulo Control Center interacts with the intelligent machines and provides centralized production control. At a glance, the smart dashboard presents all the key information and functions to run the lab at highest efficiency. Significant cost and time savings as well as maximum equipment utilization are guaranteed.



Freely configurable

The system can be customized and scaled to the lab's needs based on a number of options.



Highest efficiency

Smart automation facilitates fast picking, 24/7, at highest packing density for smallest footprint.



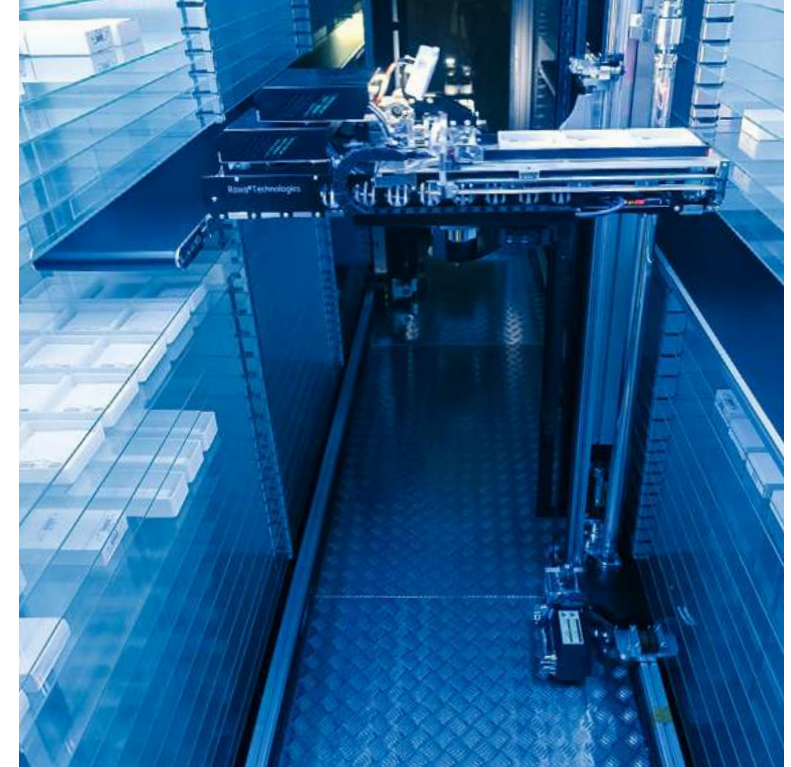
Highly reliable system

Running constantly with little to no human intervention. RFID technology prevents errors in picking.



One holistic system

Fully automated, perfectly adapted and seamlessly integrated with the Modulo system.



AWS modulo ONE

With AWS Modulo ONE, the one-of-a-kind Modulo system is extended by a fully-automated warehouse system for highly efficient and space saving storage and retrieval. Labs now benefit from full automation all the way from warehousing to surfacing, cleaning, coating and edging – all in one fully integrated system from a single supplier.

AWS Modulo ONE intelligently automates everyday production logistics. It reliably stores and picks semi-finished or finished lenses, frames and more, directly into the job tray. Thanks to the small footprint, fast automation, and 24/7 availability, warehousing is effectively streamlined and efficiency is increased significantly. Manual handling is reduced to a minimum, preventing human error.

AWS Modulo ONE is freely configurable and can be customized specifically to meet a lab's facility layout, capacity and throughput. Entirely scalable, it is fit to reflect future demands. Built-in redundancy guarantees there is no single point of failure. RFID technology assures unmistakable identification in job handling.

Take another step towards all-in automation.



Items can also be fed to the system with the semi-automated storage option.



The smart picking robots swiftly store and retrieve the items with highest packing density.



Besides boxes, carrier trays can be stored, e.g. for finished lenses, frames and more.

A smart automation system

AWS Modulo ONE stores and retrieves semi-finished and finished lenses, frames and more, fully-automatically and absolutely reliably – 24/7. Manual handling is reduced to a minimum and with that common errors in manual stock keeping.

The automated warehouse system is more than a storage unit. It is a highly customizable system that can be configured to meet any requirements. Labs can freely define a layout to match their facility, the kind of items stored, the quantities, even the degree of automation, e.g. semi-automated or automatic loading. They can choose from a number of options available to design their individual solution.

Each AWS Modulo ONE is perfectly adapted and seamlessly integrated with the overall system both mechanically – through the proven conveyor components – and electronically – through the smart monitoring cockpit, the Modulo Control Center.

Most efficient storage

The system's storage unit has been designed for greatest packing density. The result is highly effective storage management in a very small footprint.

To facilitate fastest picking, AWS Modulo ONE comes with a 'fast turn' functionality. Fast moving items are strategically stored in priority sections that allow extra fast retrieval. During slow times, the system optimizes the warehouse structure, rearranging and reorganizing items to guarantee highest picking speed during the day.

Thanks to the smart inventory monitoring, labs can keep better track of their stock.

No single point of failure, highest reliability

To guarantee smooth and uninterrupted operation, the system has been designed in multiple sections with even distribution and redundant retrieval stations. Even if one of the components is not working, picking continues and the production is fed nevertheless. AWS Modulo ONE provides its own back up.

For highest reliability and secure identification inside AWS Modulo ONE, the system relies on RFID technology.

The Modulo advantage

AWS Modulo ONE comes with an on-board global interface philosophy that allows connection to the Modulo system. Once connected to the Modulo system, the system works as an integral part of this one-of-a-kind solution and is subject to the centralized monitoring Control Center. The lab manager is fully informed about the current status of the machine. Therefore, critical situations and downtime can be avoided before they arise. Higher uptimes and increased yields are assured.

Benefits

Fast and fully automated storage and picking

Most efficient both in terms of space and speed

Individually configured, fully scalable

Small footprint

Available 24/7

No single point of failure

Little to no operator intervention, no human error

Closed and clean system

Supports the cognitive Modulo machine philosophy

System components

Storage Unit

Featuring one or optional two automated picking robots handling the stored items on the shelves and managing the logistics.

Optional components

Automated Loader for semi-finished lenses

Automatically feeding boxes (semi-finished lenses and frames) from a buffer belt into the storage unit.

Automated Loader for finished lenses

Automatically transferring finished lenses from magazines into carrier trays that are fed to the storage unit.

Semi-Automated Loader for finished lenses

Automatically transferring carrier trays with finished lenses (manually placed) into the storage unit.

Semi-Automated Loader for frames

Automatically transferring carrier trays with frames (manually placed) into the storage unit.

Ticket Printer feat. Folding and Insert Unit

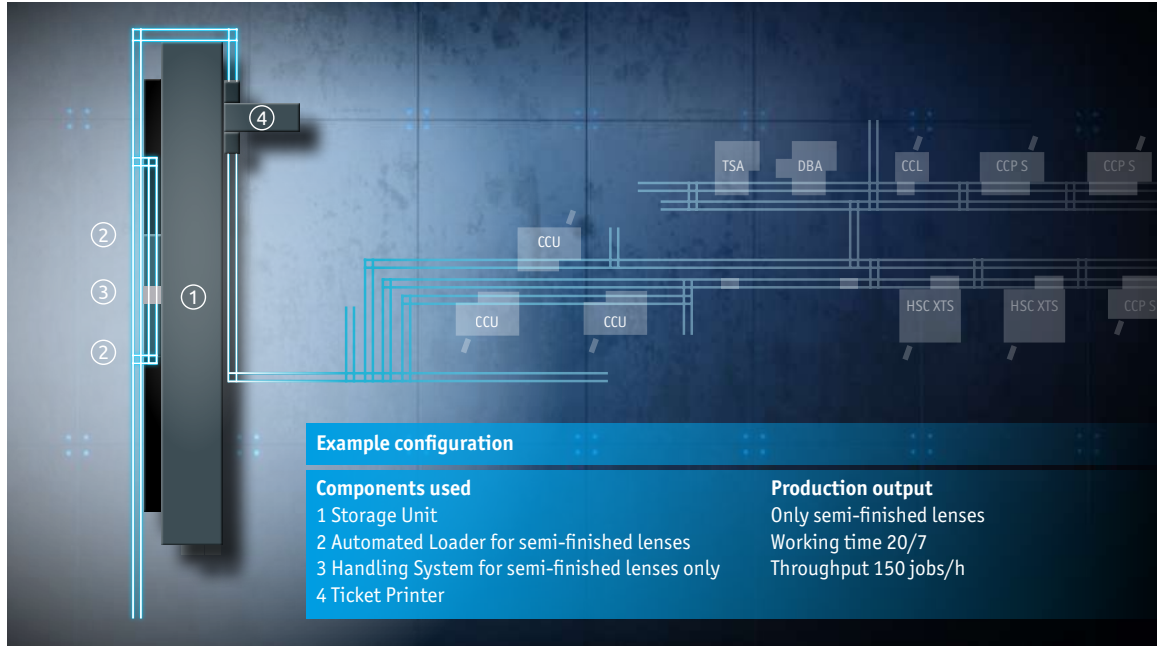
Automatically printing, folding and inserting the corresponding job ticket into a job tray.

Handling System for semi-finished lenses only

Automatically commissioning job trays with semi-finished lenses.

Handling System for semi-finished lenses / finished lenses / frames

Automatically commissioning job trays with semi-finished and/or finished lenses and/or frames.



Example configuration

Components used

- 1 Storage Unit
- 2 Automated Loader for semi-finished lenses
- 3 Handling System for semi-finished lenses only
- 4 Ticket Printer

Production output

Only semi-finished lenses
 Working time 20/7
 Throughput 150 jobs/h

standard products

boxes

for semi-finished lenses & frames

SCHNEIDER carrier trays – type 1 (width x depth x height)

for finished lenses & frames, tray size 96 x 96 x 22 mm
 (3.78 x 3.78 x 0.87 inches)

SCHNEIDER carrier trays – type 2 (width x depth x height)

for frames, tray size 63 x 156 x 37 mm
 (2.48 x 6.14 x 1.46 inches)

consumables in boxes or carrier trays (width x depth x height)

min. size: 15 x 35 x 15 mm
 (0.59 x 1.38 x 0.59 inches)

max. size: 140 x 230 x 145 mm
 (5.51 x 9.06 x 5.71 inches)

weight: 5 – 1,000 g
 (0.01 – 2.20 lb.)

All data subject to change without notice. Please verify details with SCHNEIDER.



SCHNEIDER

We are one of the world's leading suppliers of processing solutions to the ophthalmic and (ultra-)precision optical industry. Founded in 1986 our company is known as the pioneer of freeform and setting the pace. We are distinctive for our development of new technologies and swift translation of technological concepts into customer-oriented innovations. Our success stems from the creativity, commitment and enthusiasm of our highly qualified team.

With our locations in Germany, the US, Brazil, China and Thailand we support our customers at any time – worldwide, with fascination for innovation.

SCHNEIDER GmbH & Co. KG
 Biegenstrasse 8–12
 35112 Fronhausen
 Germany
 Phone: +49 (64 26) 96 96-0
 Fax: +49 (64 26) 96 96-100
 www.schneider-om.com
 info@schneider-om.com

SCHNEIDER Optical Machines Inc.
 6644 All Stars Avenue, Suite 100
 Frisco, TX 75033, USA
 Phone: +1 (972) 247-4000
 Fax: +1 (972) 247-4060
 info-us@schneider-om.com

SCHNEIDER Optical Machines
 do Brasil Ltda.
 Avenida Eid Mansur, 621
 Parque São George
 CEP: 06708-070, Cotia – SP
 Brazil
 Phone/Fax: +55 (11) 4777-1717
 info-brasil@schneider-om.com

SCHNEIDER Optical Machines
 (Shanghai) Co., Ltd.
 Room 202, 2nd Floor, Building 16
 481 Guiping Road
 200233 Shanghai – Xuhui District
 Phone: +86 (21) 61 48 00 61-120
 Fax: +86 (21) 61 48 00 65
 info-cn@schneider-om.com

SCHNEIDER Optical Machines
 Asia-Pacific Co., Ltd.
 Piya Place Lunguan Building
 29/1, Tower B, 9th Floor, Unit 9B
 Soi Lunguan Ploenchit Road
 Lumpini, Pathumwan
 Bangkok 10330, Thailand
 Phone: +66 (0) 2014-4690-2
 Fax: +66 (0)2014-4693
 info-asia@schneider-om.com

For a complete list of SCHNEIDER agencies, please visit www.schneider-om.com



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